

# GG-NH3-2% AMMONIA GAS SENSOR



## Installation and Operation Manual

## **Warning**

**Use this product only in the manner described in this manual.  
If the equipment is used in a manner not specified by Calibration Technologies, the protection provided by the equipment may be impaired.**

**This equipment should be installed by qualified personnel.**



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## General Description

The GG-NH3-2% sensor is a +24 VDC, three-wire, 4/20 mA sensor for ammonia. It is designed to detect and monitor potentially explosive levels of ammonia vapors in air over the range of 0-20,000 ppm. It provides an industry standard linear 4/20 mA output signal compatible with most gas detection systems and PLCs. Typical sensor life is 5 years.

The GG-NH3-2% provides real-time continuous monitoring of high concentrations of ammonia utilizing catalytic bead sensor technology. The transmitter circuit board is sealed in potting compound, protecting sensitive electronic components and copper tracing from corrosion. The specially vented enclosure is made of a highly impact and chemical resistant polycarbonate to protect the sensor.

Codes specify an electrical shunt-trip of the compressor room at a level not higher than 25% LEL (4% or 40,000 ppm) to remove potential ignition sources in the event of a serious ammonia leak. When mixed with oil, ammonia can have an even lower explosive limit. Calibration Technologies recommends an alarm setpoint at 2% which adds an extra safety factor for any leak scenario. While primary applications for the GG-NH3-2% sensor are electrical shunt-trip activation for compressor rooms, it can be used almost anywhere high concentrations of ammonia vapors need to be detected or monitored.

## Installation

### Locating the sensor

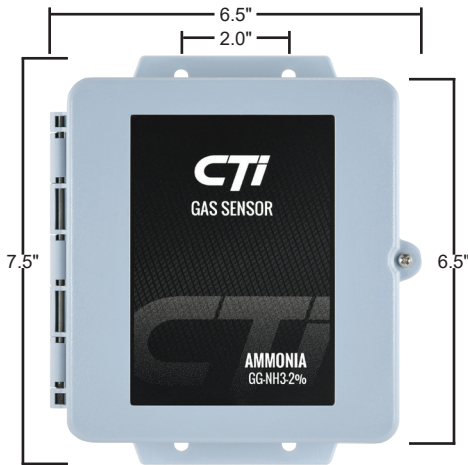
One of the most important considerations when installing the GG-NH3-2% sensor is that it must be easily accessible for calibration and maintenance.

Depending on the location of the ammonia leak and whether it is liquid or vapor, higher concentrations can be found higher or lower in a compressor room. Calibration Technologies recommends mounting the sensor five feet off of the floor for easy access.

As a general rule of thumb, try to mount sensors within 30 feet of potential leak sources.

**Installation Guidelines:**

- Always mount the sensor vertically.
- Must be easily accessible for calibration and maintenance.
- Mount the sensor close to the potential leak source.
- For optimum personnel protection, mount sensor in the "breathing zone" (4' – 5' above floor).
- Take air movement and ventilation patterns into account.
- To prevent electrical interference, keep sensor and wire runs away from mercury vapor lights, variable speed drives, and radio repeaters.
- Protect sensor from physical damage (forklifts, etc.).
- If mounting on a wall with studs, the mounting screws should be screwed into the studs.
- Mount sensor enclosure through the mounting holes as shown in Figure 1.

**Figure 1: Mounting Dimensions**

## Wiring

Electrical wiring must comply with all applicable codes.

Electrical Power: 24 VDC regulated, 250 mA.

Output: Linear 4/20 mA output. Monitoring equipment may have a maximum input impedance of 700 ohms.

Cable Recommendation: 20/3 shielded cable (General Cable C2525A or equivalent). Length of cable to sensor should be no greater than 1,500 feet.

Monitoring: Monitoring equipment must be configured to indicate a fault if the signal is below 1 mA. All signals over 20 mA must be considered high gas concentrations. Alarm setpoints should not be lower than 10% of full-scale range.

## Wiring Guidelines:

- Always use three conductor, insulated, stranded, shielded copper cable.
- Do not pull sensor wiring with AC power cables. This can cause electrical interference.
- If cable runs cannot be made without a splice, all splice connections should be soldered.
- Ground the shield at the main control panel. Connect the shield wire in the sensor terminal block labeled SHLD.
- Always disconnect power at the controller before performing any wiring at the sensor.
- To maintain NEMA/IP rating of the enclosure, conduit fittings of the same rating or better must be used.



## Terminal Block Plug (Field Wiring):

SHLD: To case (earth) ground of monitoring equipment  
GND: To ground terminal of power supply  
+24V: To +24V terminal of power supply  
SIG: To signal input of monitoring equipment

## Operation

### Start-up

Before applying power, make a final check of all wiring for continuity, shorts, etc. It's usually best to disconnect external alarms and other equipment from the sensor until the initial start-up procedures are completed.

Because sensors are normally located at a distance from the main unit, the test time required and accuracy of the response checks will be improved if two people perform the start-up procedures and use radio contact.

Note: Sensor can be response tested immediately after power up. Allow sensor to stabilize for 1 hour before making any zero or span adjustments.

### Start-Up Test:

- 1) One person exposes each sensor to calibration gas or ammonia/water solution.
- 2) The second person stays at the control unit to determine that each sensor, when exposed to the gas, is connected to the proper input and responds, causing appropriate alarm functions.

### Calibration

The GG-NH3-2% Sensor comes factory calibrated and should require only minimal adjustments after installation. Calibration should be performed six months after installation. There are two pots on the preamp that are used for calibration (see Figure 2).

**Note: Never measure sensor output in mA. Always use mVDC or VDC voltmeter settings.**

**Calibration Mode:** Cal mode is required for calibrating the sensor. It clears the deadband (factory set at 4.8 mA) and averaging. Pressing the CAL switch enables cal mode and the green LED will flash. To exit out of cal mode, press the CAL switch or after 4 minutes it will automatically time-out.

**Zero Calibration:** After the unit is installed and has been powered up for a minimum of 1 hour, the unit can be zero calibrated by the following:

- Be sure the unit is in clean air.
- Press the CAL switch once to enter cal mode. Do not adjust the zero pot if the green LED is not flashing.
- Adjust the zero pot until the sensor outputs 40 mV from Test [-] to Test [+] (see Figure 2).

**Span Calibration:** DO NOT ADJUST THE SPAN POT WITHOUT CERTIFIED CALIBRATION GAS! Do not remove sensor housing cap during calibration. If span adjustment is required, the following procedure will span the unit:

- Press the CAL switch once to enter cal mode.
- Apply 2% NH3 span gas at 0.8 L/min (span gas must be in air, not nitrogen or other carrier).
- Sensor should react to gas within 15 seconds.
- Once the output signal has peaked (or two minutes maximum) adjust the span pot until the correct output is achieved (200 mV) (see Figure 2).
- Calibration is now complete.

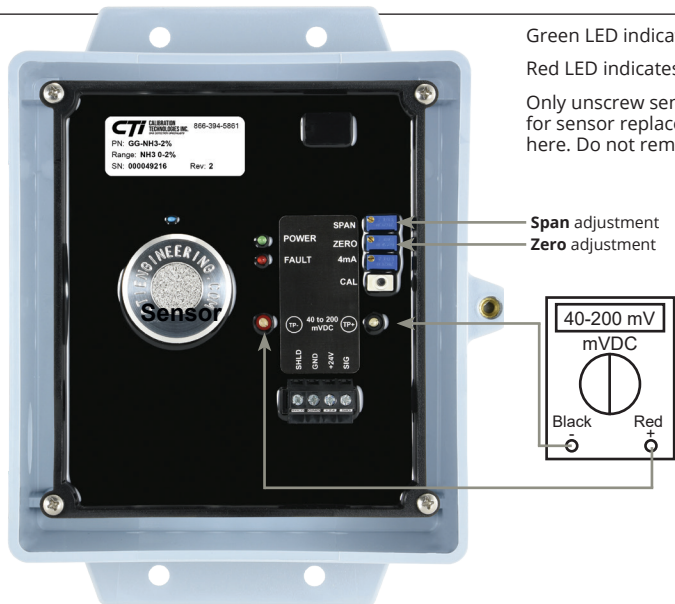


Figure 2: Sensor board components and zero/span adjustment



**4mA adjustment:** Sometimes a fine adjustment of the 4mA signal may be desired to compensate for a slight positive or negative zero-signal reading on the control panel.

- Make sure the sensor is NOT in calibration mode.
- Adjust the 4mA pot until the control panel reads zero.

**Sensor replacement:** If sensor replacement is required, follow the procedure below.

- Unscrew the sensor housing cap.
- Remove the sensor from the socket by pulling straight out with it. Discard old sensor.
- Notice orientation dot on backside of new sensor. The dot on the sensor needs to be facing upwards.
- Carefully plug in new sensor.
- Refer to calibration section on page 7 to calibrate new sensor.

Note: Below are a few response characteristics which may be an indication that the gas sensor is at or near the end of its useful life. If any of these are observed, the sensor should be replaced:

- Slow response to / recovery from calibration gas.
- Failure of the output to reach 50% of the calibration gas value prior to span adjustment.
- Unable to achieve correct output during span adjustment.

## Maintenance

The GG-NH3-2% was designed for long life and minimal maintenance. For proper operation it is essential that the test and calibration schedule be adhered to. Calibration Technologies recommends the following maintenance schedule:

### Maintenance Guidelines:

- The sensor is shipped with a factory calibration. **Sensor should be calibrated 6 months from purchase date.**
- Calibrate the detector at least once every 6 months.
- Calibration should be performed with certified calibration gas. Calibration kits and replacement cylinders are available from Calibration Technologies.
- In highly critical areas, a response test should be performed between calibrations to verify proper sensor response and alarm functions. This can be done with 2% NH3 calibration gas. The response test is not required if multiple sensors are installed in the same room.
- All tests and calibrations must be logged.
- Always disconnect power at the controller before performing any wiring at the sensor.

**Sensor Life:** This catalytic bead sensor exhibits long life and is very reliable. Typical sensor life is five years. As with all gas detectors, regular 6-month calibration intervals are essential to correct for sensor aging characteristics.

Replacement sensors can be obtained from Calibration Technologies. Simply unplug the sensor from the transmitter, discard the old sensor and replace it with a new one. Refer to the sensor replacement section on page 9. The sensor can then be calibrated after a 24 hour warm-up period.

**Replacement sensor order#:** [GG-NH3-2%-RS](#)

## Specifications

**Input Power:** +24 VDC, 250 mA

**Detection Principle:** Catalytic Bead

**Detection Method:** Diffusion

**Gases:** Ammonia (NH<sub>3</sub>)

**Ranges:** 0/2% (0/20,000 ppm)

**Output Signal:**

Linear 4/20 mA (max input impedance: 700 Ohms)

**Response Time:**

T<sub>50</sub> = less than 30 seconds; T<sub>90</sub> = less than 60 seconds

**Accuracy:** +/- 5% of value

**Zero Drift:** Less than 0.1% of full-scale per month

**Span Drift:** Less than 2% per month

**Linearity:** +/- 0.5% of full-scale

**Repeatability:** +/- 1% of full-scale

**Wiring Connections:**

3 conductor, shielded, stranded, 20 AWG cable (General Cable C2525A or equivalent) up to 1500 ft.

**Terminal Block Plug (Field Wiring):** 26-12 AWG, torque 4 lbs-in.

**Enclosure:** Injection-molded, NEMA 3RX washdown-duty, polycarbonate sensor housing with hinged lid and captive screw. For non-classified areas.

**Temperature Range:** -40°F to +120°F (-40°C to +49°C)

**Humidity Range:** 5% to 100% condensing

**Dimensions:** 7.7" high x 6.7" wide x 3.8" deep

**Weight:** 3.0 lbs

**Certification:** SGS Listed:

Conforms to UL 61010-1

Certified to CSA C22.2 No. 61010-1

## **Limited Warranty & Limitation of Liability**

Calibration Technologies, Inc. (CTI) warrants this product to be free from defects in material and workmanship under normal use and service for a period of 2 years (including gas sensor element), beginning on the date of shipment to the buyer. This warranty extends only to the sale of new and unused products to the original buyer. CTI's warranty obligation is limited, at CTI's option, to refund of the purchase price, repair, or replacement of a defective product that is returned to a CTI authorized service center within the warranty period. In no event shall CTI's liability hereunder exceed the purchase price actually paid by the buyer for the Product.

This warranty does not include:

- a) routine replacement of parts due to the normal wear and tear of the product arising from use;
- b) any product which in CTI's opinion, has been misused, altered, neglected or damaged by accident or abnormal conditions of operation, handling or use;
- c) any damage or defects attributable to repair of the product by any person other than an authorized dealer or contractor, or the installation of unapproved parts on the product

The obligations set forth in this warranty are conditional on:

- a) proper storage, installation, calibration, use, maintenance and compliance with the product manual instructions and any other applicable recommendations of CTI;
- b) the buyer promptly notifying CTI of any defect and, if required, promptly making the product available for correction. No goods shall be returned to CTI until receipt by the buyer of shipping instructions from CTI; and
- c) the right of CTI to require that the buyer provide proof of purchase such as the original invoice, bill of sale or packing slip to establish that the product is within the warranty period.

THE BUYER AGREES THAT THIS WARRANTY IS THE BUYER'S SOLE AND EXCLUSIVE REMEDY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. CTI SHALL NOT BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LOSSES, INCLUDING LOSS OF DATA, WHETHER ARISING FROM BREACH OF WARRANTY OR BASED ON CONTRACT, TORT OR RELIANCE OR ANY OTHER THEORY.



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